

## TROUBLESHOOTING CHART

SYMPTOM	POSSIBLE CAUSE	CORRECTIVE ACTION
Brake does not release	<ol style="list-style-type: none"> <li>1. Broken or damaged parts</li> <li>2. Wrong voltage</li> <li>3. Burned out coil</li> <li>4. Incorrect wiring connections or broken wires</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace.</li> <li>2. Check for correct voltage. Voltage must correspond to that listed on brake nameplate. If the voltage is more than 10% below the nameplate voltage, the magnet may not pull in.</li> <li>3. Replace magnet assembly (15A).</li> <li>4. Find the connection or wiring fault. Correct or repair as required.</li> </ol>
Brake does not stop properly	<ol style="list-style-type: none"> <li>1. Broken or damaged parts</li> <li>2. Worn friction disc</li> <li>3. Hub positioned incorrectly</li> <li>4. Brake is manually released</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace.</li> <li>2. Replace disc if worn to 1/8" thickness. If disc replacement is not required, adjust air gap. (Refer to "Wear Adjustment" section.)</li> <li>3. Relocate hub (1) and key, if required. (Refer to "Installation" section.)</li> <li>4. Determine if manual release is in normal position.</li> </ol>
Brake chatters or hums	<ol style="list-style-type: none"> <li>1. Dirty magnet faces</li> <li>2. Magnet faces are not parallel in closed position</li> <li>3. Loose or broken shading coil</li> <li>4. Wrong voltage supply</li> </ol>	<ol style="list-style-type: none"> <li>1. To remove dirt, insert a clean sheet of paper between faces and energize brake. Move paper around between faces to dislodge dirt, then remove paper.</li> <li>2. See "Pivot Stud Adjustment" section.</li> <li>3. Replace magnet assembly (15A).</li> <li>4. Check for low voltage.</li> </ol>
Manual release does not work	<ol style="list-style-type: none"> <li>1. Broken or damaged parts</li> <li>2. Improper setting</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace.</li> <li>2. See "Manual Release Adjustment" section.</li> </ol>